International application No. PCT/FI 2004/000365

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A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B21C 23/00 According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
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A	US 5133126 A (TATSURU MATSUOKA), 28 July 1992 (28.07.1992), abstract	1-17	
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D,A	US 5782120 A (ROBERT RODGER WRIGHT), 21 July 1998 (21.07.1998), abstract	1-17	
A	WO 9014176 A1 (BWE LIMITED), 29 November 1990 (29.11.1990), abstract	1-17	

X	Further documents are listed in the continuation of Box	C.	X See patent family annex.			
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Dat	e of the actual completion of the international search	Date of mailing of the international search report				
27	27 October 2004		2 8 -10- 2004			
Nar	Name and mailing address of the ISA/		Authorized officer			
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